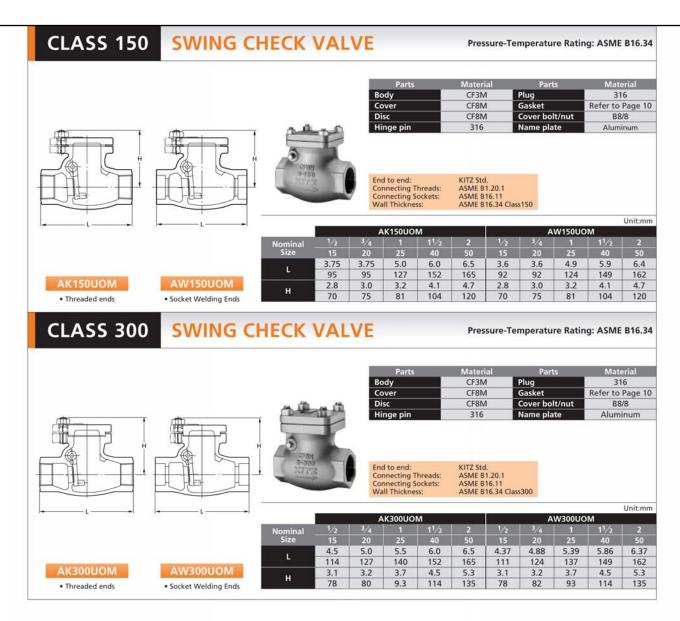


Design - B16.34, Bolted Cap Body Materials - ASTM A351, A494, A890, A990, others upon request



Cautionary Note Regarding Installation of Socket welding Joints

To prevent problems in the cracking of the fillet welds when the pipe is seated against the bottom of the socket prior to welding, it is recommended that the pipe be withdrawn approximately 0.06 in (1.6 mm) away from contact with the bottom of the socket before starting the weld.

Valves should be welded with the disc slightly opened, using weld material (rod or wire) with an appropriate diameter to meet the dimension and shape of the area to be welded, for prevention of overheating valves.